**Combined Pre-Treatment Plant** 

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## **Description**



The WASTEMASTER TSB Combined Mechanical Effluent Pretreatment Plant carries out up to three different processes: de-watering and compaction of screened solid waste, separation of sand (WASTEMASTER TSB 2-3) and removal of floating greasy matter (only WASTEMASTER TSB3).

#### **Function**



The sewage from cesspool tanks / interceptors or industrial plants collected by special tankers, has to be pre-treated before being introduced into any kind of purification system. This treatment removes solids, sand and greasy matter that are present in the sewage to avoid overloading the system.

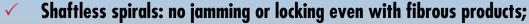


### **Application**



Pre-treatment plant for municipal or industrial waste water.

### **Benefits v**



- ✓ Volume reduction of solids of up to 40%;
- ✓ Absence of intermediate bearings;
- ✓ Durable heavy-duty shaftless screws manufactured in patented process;
- ✓ Possible discharge into continuous bags or endless tube;
- ✓ Special long-life made in sectors screw brushes;
- ✓ Compact design;
- Perfect for over ground installation especially where space is limited; low civil works required;
- ✓ Low investment, operational and maintenance costs;





# **Waste Water Treatment**

# **WASTEMASTER TSB 1-2-3**

**Combined Pre-Treatment Plant** 

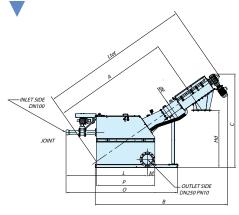
#### **Technical Features / Performance**

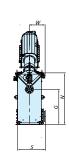
- ► Flow rates up to 30 litres per second
- ► Inlet screen:

Flow Rate I/sec *							
Model TSB1	Round Holes (mm)						
Model 1201	5	6	10				
15	15	15	15				
30	30	30	30				

- Sand separation with TSB-2/3: 95% removal grain size
  ≥ 0.2 mm and 2.60 2.65 specific gravity
- ► Grease/Fat removal with TSB-3 only
- ► Up to 40% volume reduction of solids
- Carpentry made of material in stainless steel 304L and 316L

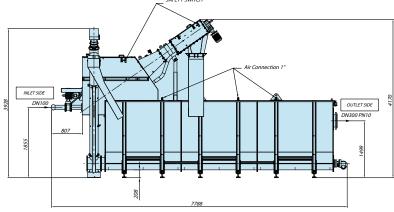
**Overall Dimensions** 



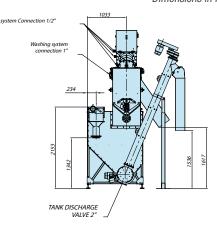


MODEL	A	В	С	ØE	G	Н	Hd	L	M	N	0	P	S	w	Ltot
TSB1/15	3,110	3,504	2,440	273	940	300	1,535	2,064	300	1,380	2,982	1,560	780	411	3,972
TSB1/30	3,370	3,703	2,596	323	1,140	350	1,691	2,204	350	1,580	3,382	1,750	880	309	4,218

Dimensions in mm



7788											
TVDE		Dimensions (mm)									
TYPE	A	В	C	D	E	F	G	Н	l/s		
TSB 2/15	8,200	6,095	3,875	2,500	1,355	1,350	3,400	720	15		
TSB 3/15	8,200	6,095	3,875	2,500	1,355	1,350	3,400	1,125	15		
TSB 2/30	7,907	7,920	4,450	3,570	2,200	2,200	4,790	850	30		
TSB 3/30	7,907	7,920	4,450	3,570	2,200	2,200	4,790	1,215	30		



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